



6" Seamless Rollformer



New upright, tension brake, aluminum spool and coil scale

**2 YEAR WARRANTY
ON PARTS**

Standard Equipment

- Front pull guillotine
- Seven station aluminum box
- Emergency shutdown switch
- Easy adjust entrance guides
- Two quick release runout stands

Standard Upright System

- 2 spool turnstile upright & 2 aluminum spools
- New aluminum spools less than half the weight of steel spools
- Modular upright system distributes the weight of the coils to the floor of the vehicle, not the machine
- Coil tension brake
- Transfer bar

 **KWM**[®]
Gutterman^{INC.}



6" Seamless Rollformer

Dimensions

Top of spools to the bottom of machine 52". Width 25". Length 127" with straight blade guillotine. 129" with front pull guillotine.

Construction

3/8" steel frame welded on a jig fixture for accuracy. Fully enclosed with 7 gauge steel sides. All parts individually painted prior to assembly.

Drive/Forming Rollers

Fourteen drive forming rollers—8 bottom, 6 top. Rollers are 1045 high carbon steel with .002 industrial hard chrome.

Weight

1,690 lbs.

Power

3/4 HP, high torque sealed motor. 1 HP reduction gear. Machine plugs directly into 110–120V outlet.

Production

Approximately 35 feet per minute

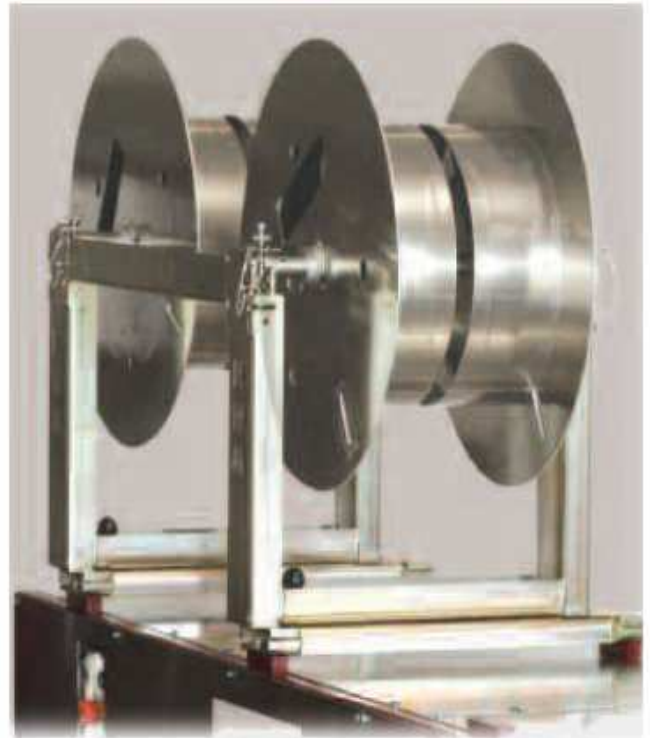
Recommended Materials

Maximum width 15"

Material	Maximum Gauge
Aluminum	.032
Painted Steel	26
Copper	16 oz. 3/4 hard

Options

- Straight blade guillotine
- Additional runout support stands
- 220 volt/50hz.
- Single, double or triple spool upright available
- Machine mount cradle
- CE Certification
- 12 volt DC power
- Trailer riser pad



Quick release turnstile and transfer bars

