



IRON MAN

5/6" Seamless Rollformer



New upright, tension brake, aluminum spool and coil scale



Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

.002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

**2 YEAR WARRANTY
ON PARTS**

KWM[®]
Gutterman^{INC.}



IRON MAN

5/6" Seamless Rollformer

Power

3/4 HP, 110 volt, single phase,
13.6 ampere, totally enclosed
fan cooled (T.E.F.C.) motor

Dimensions

Length – 122" (309.88 cm)
Height – 48" (122.0 cm)
Width – 24" (61.0 cm)

Weight

Approximately 1,400 lbs. (635 kg)

Drive

Powered polyurethane drive rollers
via chains and sprockets

Shear

5" – Front pull guillotine
6" – Front pull guillotine

Speed

Approximately 35 feet per minute

Controls

Push button entry and exit end controls
with "jog" feature

Recommended Materials

Maximum width 5" – 11 3/4" to 12"

Maximum width 6" – 15"

Material	Maximum Gauge
Painted Steel	24
Aluminized Steel	24
Ternecoat Steel	24
Aluminum	.032
Copper	16 oz.– 20 oz. 3/4 hard

Options

- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- Alcoa style hook
- 12 volt, DC power
- Box gutter
- Roof flange 1"
- Trailer riser pad



Quick release turnstile and transfer bars

