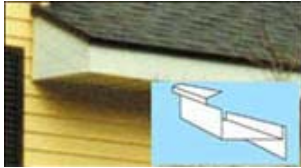


Mark I Series At A Glance



Ribbed Rake Edge



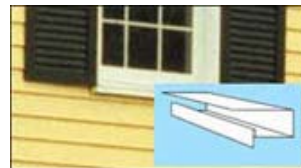
Soffit/Fascia



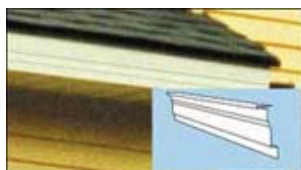
Window Casing/J Channel



Ribbed Corner Post



Window/Undersill



Brick Mold Fascia

Shown with optional
UniStand USA1



QUICK HEMMING - Easily makes 180 degree over bends

BUILT-IN TAPE MEASURE Standard/Metric

1-3/4" x 14" THROAT DEPTH - For complex custom bends

VINYL CUSHION STRIP - Protects painted coil stock

COVERS 1" BOARD - Designed to cover 1" trim boards without measuring

LESS PARTS - Fewer parts than other brakes, reduces maintenance and replacement costs

FULL LOOP HANDLE - Easy to grab, ensures even bends each time. Easily removed for transport.



From its portable, lightweight design, to its heavy-weight capability and superior durability, the Mark I Series Bending Brake, from Van Mark, answers the demand for quality and flexibility. Discover the value and profitability designed into every Mark I Series. Call your Van Mark representative for complete details.



QuickScore™

TrimCutter™

UniLeg™

TrimFormer™

Coil Dispenser™

UniStand
Adjustable™

1. Commercial Models Also Available-Heavy duty performance to handle heavier gage commercial metals.

2. Non-Marring Vinyl Strips- The Mark 1 uses high grade materials to prevent marring during bending operation.

3. Heavy Extrusions- Van Mark uses the strongest raw materials in the extrusions when making Mark I Series brakes, to provide years of dependable, durability.

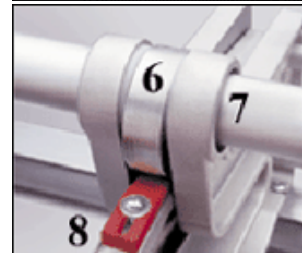
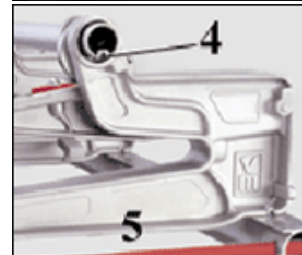
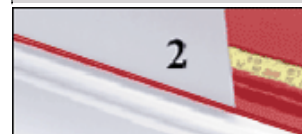
4. Full length Key Way- Key Way aligns cams, reduces parts (no bolts, pins, etc.) and ensures consistent locking pressure along entire length of brake, bend after bend.

5. Aircraft Grade Aluminum Castings-The strongest Castings in the industry. A better weight-to-power ratio ensures better job site efficiency and performance.

6. Automatic Cam Locks -Automatically and simultaneously adjusts to any gage material inserted in jaws eliminating multiple lock point adjustments.

7. Double Journals/Thermoplastic Bearings- Double journals with self-lubricating, thermoplastic (UHMW) bearings at every lock point ensures worry free operation.

8. Self Lubricating Thermoplastic (UHMW) Pads- UHMW thermoplastic locking pads out perform conventional materials as well as complicated mechanical locking systems. They eliminate all metal to metal friction.



Models and Bending Capacities

Contractor Models

Model	Length	Cast's	Lbs/Kg
M260	2'0"/0.6m	2	32/14.5
M460	4'6"/1.4m	3	58/26.3
M660	6'6"/2.0m	3	72/32.7
M860	8'6"/2.6m	4	93/42.3
M1060	10'6"/3.2m	5	114/51.8
M1260*	12'6"/3.8m	6	139/63.2

Common Bending Capacities

Material	Recommended	Maximum
Aluminum Coil	.024"	.040"
Gutter Coil	.024"	.024"
Galv Steel Grade D	28 ga.	24 ga.
Galv Steel Grade E	Call Plant	
Copper	16 oz.	20 oz.
Zink	Call Plant	

Commercial Duty Models

Model	Length	Cast's	Lbs/Kg
M661	6'6"/2.0m	5	85/38.6
M861	8'6"/2.6m	7	114/51.8
M1061**	10'6"/3.2m	9	142/64.5
M1261*	12'6"/3.8m	11	172/78.2
M1461*	14'6"/4.4m	13	201/91.4

Common Bending Capacities

Material	Recommended	Maximum
Alum Coil	.032"	.050"
Gutter Coil	.027"	.032"
Galv Steel Grade D	26 ga.	22 ga.
Galv Steel Grade E	29 ga.	26 ga.
Copper	24 oz.	32 oz.

*Includes dual locking and bending handles. **Includes dual bending handles