

# GUTTER MACHINES



**IRON MAN**



**PANTHER**



**WATERTITE**



**NTM**  
NEW TECH MACHINERY



**KNUDSON**  
RELIABILITY IN EVERY FORM



**GROVER**



**RAINTRADE**  
CORPORATION







**5/6 Mini Coil Cradle**  
All-in-One Adjustable Coil Cradle:  
Adjustable for 5" & 6" Coil.  
Holds up to 150 lbs. of Gutter Coil.  
Lightweight (36 lbs.), floor mounted



**Run Out Stands**  
Run out stands support the gutter  
as it runs out of the machine

## Accessories

### 5/6 Full Size HD Coil Cradle

Holds a Full Size Gutter Coil.  
Adjustable for 5" & 6" Coil.  
Floor Mounted (Please Call for  
Machine Mount Option)



### Gutter Machine Covers

Protect your investment  
with a canvas cover



**GUTTER SUPPLY PRODUCT CATALOG**

**Product Category**  
**Gutter Machines**

**Huge Savings On New Tech's Going On Now!!!**  
Built to last, rugged and dependable Gutter Machines  
At GutterSupply.com, the only gutter machine you will find the ones that meet our exacting standards and have passed our rigorous job site testing. When you purchase a gutter machine from GutterSupply.com, **More Info on Gutter Machines - Big Sale!!! ...**

**Sub-Categories:**

- New Gutter Machines**  
Save In The Time To Buy A Gutter Machine...
- Used Gutter Machines**  
If you have a used gutter machine you...
- Gutter Machine Accessories**  
Gutter Machine Accessories...
- Gutter Machine Refurbishments**  
Let one of our certified techs...

**Gutter Machine Maintenance**  
GUTTER MACHINE MAINTENANCE  
File In PDF

**Gutter Machine Setup and Operation**  
GUTTER MACHINE SETUP AND OPERATION  
File In PDF

**Gutter Machine Transport**  
GUTTER MACHINE TRANSPORT  
File In PDF

GutterSupply.com has everything you need to know about gutter machines including machine set up, maintenance, transport and installation.

**GUTTER SUPPLY PRODUCT CATALOG**

**Mach II 5" K Gutter Machine**

**Savings Over \$520.00!!!**  
\$230.00 Discount PLUS  
(3) Free Run Out Stands!! (value at least \$100.00)  
**ORDER TODAY!!!**

**PACKAGE INCLUDES:**  
Double Turnstyle Uprights  
(3) Spools  
Geared Shear  
Features Polyurethane Drive Train  
View a video of New Tech's Features

Product Code	Description	Material	Retail Price	Qty.
HNWTECH5	New Tech Mach II 5" Gutter Machine	5" Gutter Machine	\$4730.00 / each	1
HNWTECH5B	New Tech Mach II 5" - Base	Base Machine	\$3250.00 / each	1
HNWCOVERS	New Tech Machine Cover - 5"	Canvas	\$650.00 / each	1

**Additional Information**  
**MACH II 5" K Gutter Machines**  
The ORIGINAL polyurethane drive system.

Current sale promotions, individual machine specifications and unbiased industry related gutter machine articles are just a few of the items you'll find at GutterSupply.com.

### Reasons to Buy a Gutter Machine

- Control Your Business - You decide when the job gets done
- Increase Cash Flow - No tying up your money waiting on subcontractors
- Increase Profits - Lower cost per foot / Cut out the middle man
- Quality Control - Fewer call backs
- True Seamless Gutters - Less labor and less waste. Save time and money
- 100% Tax Deductible



**RAIN TRADE CORPORATION**

19 Skokie Valley Road  
Lake Bluff, IL 60044

### Reasons to Buy at RainTrade

- Experienced and Knowledgeable Staff - 30 yrs. + Exp.
- Service - Factory Trained Technicians On Staff
- Fast Delivery and Low Prices
- Large Selection
- Financing Available
- BBB Accredited Business

1-888-909-RAIN toll free  
847-283-0006 local  
847-283-0007 fax  
www.GutterSupply.com



# GUTTER MACHINES



## Recommended Materials

Painted Steel	24 gauge
Aluminized Steel	24, 26 gauge
Ternecoat Steel	24 gauge
Aluminum	.027, .032
Copper	16 oz.-20 oz. 3/4 hard



KWM Gutterman Inc. is the sole manufacturer of Ironman, Panther, and Watertite Gutter Machines. They are a family owned and operated manufacturer with over 45 years of experience. KWM's modern manufacturing facility supports highly trained personnel and computer controlled machine tools allowing them to manufacture the highest quality roll forming products.



## Recommended Materials

Aluminum	.027, .032
Painted Steel	26 gauge
Copper	16 oz. 3/4 hard

5", 6", or 7" K Ironman




5"/6" K Combo Ironman




5 1/2" Ironman Fascia




6" Half Round Ironman




5", 6", 5/6" K Combo Ironman Jr.




7" Ironman Box





<b>Power</b> 3/4 HP, 110 Volt, single phase, 13.6 Amps, totally enclosed fan cooled <i>T.E.F.C.</i> motor	<b>Drive</b> Powered polyurethane drive rollers via chains and sprockets	
<b>Shear</b> Front pull guillotine		
<b>Controls</b> Push Button RUN/JOG controls at entry and exit ends	<b>Speed</b> Approx. 35 ft per minute	

5" K Panther




6" K Panther




<b>Power</b> 3/4 HP, high torque sealed motor. 1 HP reduction gear. Machine plugs directly into 110-120 Volt outlet	<b>Drive</b> 12 drive forming rollers—5 bottom, 7 top for the 5" K. 14 drive forming rollers—6 bottom, 8 top for the 6" K. Rollers are 10-18 steel plated .002 industrial hard chrome	
<b>Shear</b> Front pull guillotine		
<b>Controls</b> Push button exit end controls with jog feature. Emergency shut off switch and jog feature at entry end	<b>Speed</b> Approx. 35 ft per minute	

5" K Watertite




6" K Watertite




<b>Power</b> 3/4 HP, 110 Volt, single phase, 13.6 Amps. Machine plugs directly into 110-120 Volt outlet	<b>Drive</b> 12 drive forming rollers—7 bottom, 5 top for the 5" K. 14 drive forming rollers—8 bottom and 6 top for the 6" K. Rollers are 10-18 steel plated .002 industrial hard chrome	
<b>Shear</b> Manually Operated Guillotine Style		
<b>Controls</b> Drumswitch at exit end. Emergency shut off switch at entry end	<b>Speed</b> Approx. 35 ft per minute	

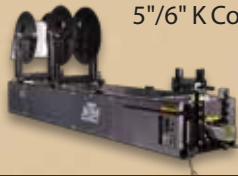




5" K Mach II



6" K Mach II



5"/6" K Combo Mach II



NT 7" Commercial Box



**Power** 3/4 HP, 110 VAC, 60 HZ, 1 Ph, 11 Amps  
**Shear** Forward pulling front pull guillotine (easy cut shear)  
**Controls** Push Button RUN/JOG controls at entry and exit ends

**Drive** Electronically Driven Polyurethane Rollers

**Speed** Approx. 50 ft per min

Building the finest portable roll forming machines since 1991. A strong commitment to quality, service and on-time shipments has made New Tech Machinery's gutter machines the equipment of choice for contractors and factories worldwide.

**Recommended Materials**

Painted Steel	24 gauge
Aluminized Steel	24, 26 gauge
Aluminum	.027, .032
Copper	16 oz.-20 oz. 3/4 hard



1700K 5" K Knudson



1770A 5" K Knudson



1700K 6" K Knudson



EL2002 Portable Elbow



**Power** 100 to 115 VAC/200 to 230 VAC +/- 10%, 15 Amps  
**Shear** Manually Operated Guillotine Style  
**Controls** Directional Guard/Electric Motor Control: 3 position drum switch E-stop switches, exit-end safety switch

**Drive** 8 powered roll-forming stations. 4 station auxiliary box forming units. Gear/Sprocket/Roller Chain Drive

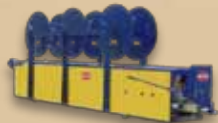
**Speed** Approx. 35 ft per minute



Reliability, durability, and toughness: That's Knudson's reputation. Contractors around the world have chosen Knudson machines to fuel their businesses for nearly 50 yrs. One of the first seamless gutter machines ever built was a Knudson, and its design serves as an industry benchmark to this day.

**Recommended Materials**

Painted Steel	26 gauge
Aluminized Steel	26 gauge
Aluminum	.027, .032
Copper	16 oz.-20 oz. 3/4 hard



5" K Grover



6" K Grover



**Power** 1 HP, 110 Volt Single Phase. Machine Plugs directly into 110-120 Volt Outlet

**Shear** Pull Double Rack and Gear Shear

**Controls** Push button exit end controls with jog feature, Emergency shut off switch

**Drive** Spring loaded drive system, All powered roller stations, Single drive train for each section of the machine

**Speed** Approx. 30 ft per minute



Grover Machines are innovative, durable, and dependable! With decades of experience in the roll forming industry, Grover continues to set high standards. Their complete line of gutter, downspout, and elbow machines have set them apart from the competition.

**Recommended Materials**

Aluminum	.027 to .032
Painted Steel	26 gauge
Copper	16 oz.-20 oz. 3/4 hard



**Contractors:** Don't forget to ask about special industry rates on gutter materials and accessories.

