

GUTTER MACHINES



IRON MAN



PANTHER



WATERTITE



GUTTER MACHINES



Recommended Materials

Painted Steel	24 gauge
Aluminized Steel	24, 26 gauge
Ternecoat Steel	24 gauge
Aluminum	.027, .032
Copper	16 oz.-20 oz. 3/4 hard



KWM Gutterman Inc. is the sole manufacturer of Ironman, Panther, and Watertite Gutter Machines. They are a family owned and operated manufacturer with over 45 years of experience. KWM's modern manufacturing facility supports highly trained personnel and computer controlled machine tools allowing them to manufacture the highest quality roll forming products.



Recommended Materials

Aluminum	.027, .032
Painted Steel	26 gauge
Copper	16 oz. 3/4 hard



5", 6", or 7" K Ironman






5"/6" K Combo Ironman




5 1/2" Ironman Fascia

6" Half Round Ironman

5", 6", 5/6" K Combo Ironman Jr.






7" Ironman Box






Power 3/4 HP, 110 Volt, single phase, 13.6 Amps, totally enclosed fan cooled <i>T.E.F.C.</i> motor	Drive Powered polyurethane drive rollers via chains and sprockets	
Shear Front pull guillotine		
Controls Push Button RUN/JOG controls at entry and exit ends	Speed Approx. 35 ft per minute	

5" K Panther

6" K Panther






Power 3/4 HP, high torque sealed motor. 1 HP reduction gear. Machine plugs directly into 110-120 Volt outlet	Drive 12 drive forming rollers—5 bottom, 7 top for the 5" K. 14 drive forming rollers—6 bottom, 8 top for the 6" K. Rollers are 10-18 steel plated .002 industrial hard chrome	
Shear Front pull guillotine		
Controls Push button exit end controls with jog feature. Emergency shut off switch and jog feature at entry end	Speed Approx. 35 ft per minute	

5" K Watertite




6" K Watertite

Power 3/4 HP, 110 Volt, single phase, 13.6 Amps. Machine plugs directly into 110-120 Volt outlet	Drive 12 drive forming rollers—7 bottom, 5 top for the 5" K. 14 drive forming rollers—8 bottom and 6 top for the 6" K. Rollers are 10-18 steel plated .002 industrial hard chrome	
Shear Manually Operated Guillotine Style		
Controls Drumschwitch at exit end. Emergency shut off switch at entry end	Speed Approx. 35 ft per minute	



Recommended Materials*

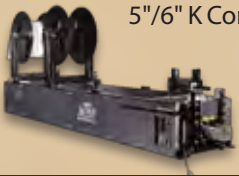
Aluminum	.027, .032
Painted Steel	26 gauge
Copper	16 oz. 3/4 hard



5" K Mach II



6" K Mach II



5"/6" K Combo Mach II



NT 7" Commercial Box



Power 3/4 HP, 110 VAC, 60 HZ, 1 Ph, 11 Amps
Shear Forward pulling front pull guillotine (easy cut shear)
Controls Push Button RUN/JOG controls at entry and exit ends

Drive Electronically Driven Polyurethane Rollers

Speed Approx. 50 ft per min



Building the finest portable roll forming machines since 1991. A strong commitment to quality, service and on-time shipments has made New Tech Machinery's gutter machines the equipment of choice for contractors and factories worldwide.

Recommended Materials

Painted Steel	24 gauge
Aluminized Steel	24, 26 gauge
Aluminum	.027, .032
Copper	16 oz.-20 oz. 3/4 hard



1700K 5" K Knudson



1770A 5" K Knudson



1700K 6" K Knudson



EL2002 Portable Elbow



Power 100 to 115 VAC/200 to 230 VAC +/- 10%, 15 Amps
Shear Manually Operated Guillotine Style
Controls Directional Guard/Electric Motor Control: 3 position drum switch E-stop switches, exit-end safety switch

Drive 8 powered roll-forming stations. 4 station auxiliary box forming units. Gear/Sprocket/Roller Chain Drive

Speed Approx. 35 ft per minute



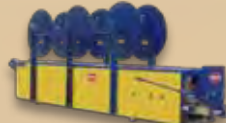
Reliability, durability, and toughness: That's Knudson's reputation. Contractors around the world have chosen Knudson machines to fuel their businesses for nearly 50 yrs. One of the first seamless gutter machines ever built was a Knudson, and its design serves as an industry benchmark to this day.

Recommended Materials

Painted Steel	26 gauge
Aluminized Steel	26 gauge
Aluminum	.027, .032
Copper	16 oz.-20 oz. 3/4 hard



5" K Grover



6" K Grover



Power 1 HP, 110 Volt Single Phase. Machine Plugs directly into 110-120 Volt Outlet

Shear Pull Double Rack and Gear Shear

Controls Push button exit end controls with jog feature, Emergency shut off switch

Drive Spring loaded drive system, All powered roller stations, Single drive train for each section of the machine

Speed Approx. 30 ft per minute



Grover Machines are innovative, durable, and dependable! With decades of experience in the roll forming industry, Grover continues to set high standards. Their complete line of gutter, downspout, and elbow machines have set them apart from the competition.

Recommended Materials

Aluminum	.027 to .032
Painted Steel	26 gauge
Copper	16 oz.-20 oz. 3/4 hard



Contractors: Don't forget to ask about special industry rates on gutter materials and accessories.





5/6 Mini Coil Cradle
All-in-One Adjustable Coil Cradle:
Adjustable for 5" & 6" Coil.
Holds up to 150 lbs. of Gutter Coil.
Lightweight (36 lbs.), floor mounted

5/6 Full Size HD Coil Cradle
Holds a Full Size Gutter Coil.
Adjustable for 5" & 6" Coil.
Floor Mounted (Please Call for
Machine Mount Option)



Accessories



Run Out Stands
Run out stands support the gutter
as it runs out of the machine

Gutter Machine Covers
Protect your investment
with a canvas cover



GUTTER SUPPLY PRODUCT CATALOG

Product Category
Gutter Machines

Huge Savings On New Tech's Going On Now!!!
Built to last, rugged and dependable Gutter Machines

At GutterSupply.com, the only gutter machine you will find the ones that meet our exacting standards and have passed our rigorous job site testing. When you purchase a gutter machine from GutterSupply.com, **More Info on Gutter Machines - Big Sale!!! ...**

Sub-Categories:

- New Gutter Machines**
Save In The Time To Buy a Gutter Machine...
- Used Gutter Machines**
If you have a used gutter machine you...
- Gutter Machine Accessories**
Gutter Machine Accessories...
- Gutter Machine Refurbishments**
Let one of our certified techs...

Gutter Machine Maintenance
GUTTER MACHINE MAINTENANCE
File in PDF

Gutter Machine Setup and Operation
GUTTER MACHINE SETUP AND OPERATION
File in PDF

Gutter Machine Transport
GUTTER MACHINE TRANSPORT
File in PDF

GUTTER SUPPLY PRODUCT CATALOG

MACH II 5" K Gutter Machine

Savings Over \$520.00!!!
\$230.00 Off + \$290.00 Plus
(3) New Built Out Stands!!! (Value \$520.00)
ORDER TODAY!!!

PACKAGE INCLUDES:
Double Turnstyle Uprights
(3) Spools
Geared Shear
Features Polyurethane Drive Train

View a video of New Tech's Features

Products in This Category:

Product Code	Description	Material	Retail Price	Qty.
HWENTECH	New Tech Mach II 5 (DOWN DAD SPEC SHEET...)	Gutter Machine	\$472.65 / each \$1000.00 / each	1
HWENTECH	New Tech Mach II 5 - Base	Base Machine	\$325.00 / each	1
HWCOVERS	New Tech Machine Cover - 5 (DOWN DAD SPEC SHEET...)	Cover	\$95.00 / each	1

Additional Information

MACH II 5" K Gutter Machines
The ORIGINAL polyurethane drive system.

GutterSupply.com has everything you need to know about gutter machines including machine set up, maintenance, transport and installation.

Current sale promotions, individual machine specifications and unbiased industry related gutter machine articles are just a few of the items you'll find at GutterSupply.com.

Reasons to Buy a Gutter Machine

- Control Your Business - You decide when the job gets done
- Increase Cash Flow - No tying up your money waiting on subcontractors
- Increase Profits - Lower cost per foot / Cut out the middle man
- Quality Control - Fewer call backs
- True Seamless Gutters - Less labor and less waste. Save time and money
- 100% Tax Deductible

Reasons to Buy at RainTrade

- Experienced and Knowledgeable Staff - 30 yrs. + Exp.
- Service - Factory Trained Technicians On Staff
- Fast Delivery and Low Prices
- Large Selection
- Financing Available
- BBB Accredited Business



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CORPORATION

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