



# IRON MAN

## 5/6" Seamless Rollformer



New upright, tension brake, aluminum spool and coil scale



### **Polyurethane Drive Train**

- Eliminates the need to load coil prior to transportation (less material waste)
- Rollform 24 gauge steel
- Eliminates slippage from cold weather and condensation

### **.002 Hard Chrome Plated Steel Forming Rollers**

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

### **Electrical and Control System**

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

### **Structural Steel Frame**

- Welded tubular frame

### **Modular Turnstile Upright System & Transfer Bars**

- Transfer bars (ease of coil loading)

**2 YEAR WARRANTY**  
ON PARTS & LABOR

 **KWM**  
Gutterman<sup>INC</sup>



# IRON MAN

## 5/6" Seamless Rollformer

### Power

3/4 HP, 110 volt, single phase,  
13.6 ampere, totally enclosed  
fan cooled (T.E.F.C.) motor

### Dimensions

Length – 122" (309.88 cm)  
Height – 48" (122.0 cm)  
Width – 24" (61.0 cm)

### Weight

Approximately 1,400 lbs. (635 kg)

### Drive

Powered polyurethane drive rollers  
via chains and sprockets

### Shear

5" – Front pull guillotine  
6" – Front pull guillotine

### Speed

Approximately 35 feet per minute

### Controls

Push button entry and exit end controls  
with "jog" feature

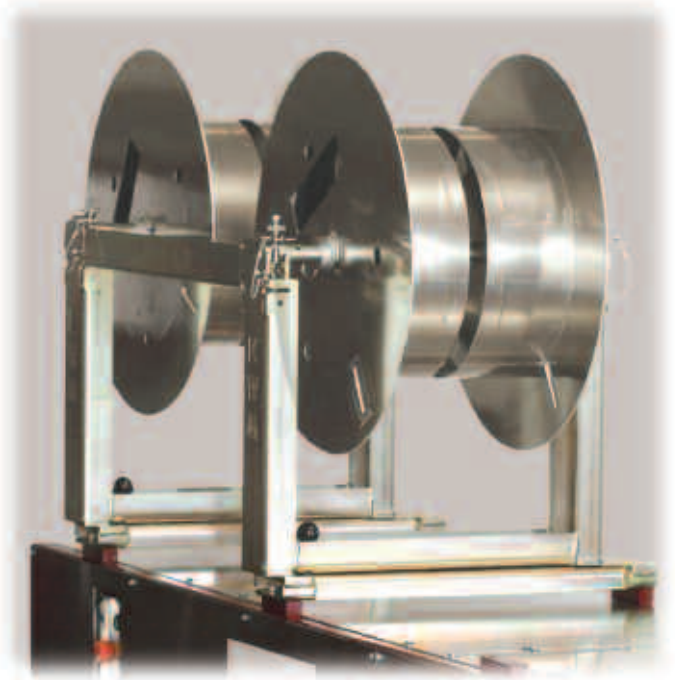
### Recommended Materials

Maximum width 5" – 11 3/4" to 12"  
Maximum width 6" – 15"

Material	Maximum Gauge
Painted steel	24
Aluminized steel	24
Ternecoat steel	24
Aluminum	.032
Copper	16 oz. – 20 oz. 3/4 hard

### Options

- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- Alcoa style hook
- 12 volt, DC power
- Box gutter
- Roof flange 1"
- Trailer riser pad



Quick release turnstile and transfer bars

 **KWM**<sup>®</sup>  
Gutterman<sub>INC.</sub>