



# Van Mark

# NEW!

# TRIMMASTER®

POWERslot™ Brakes

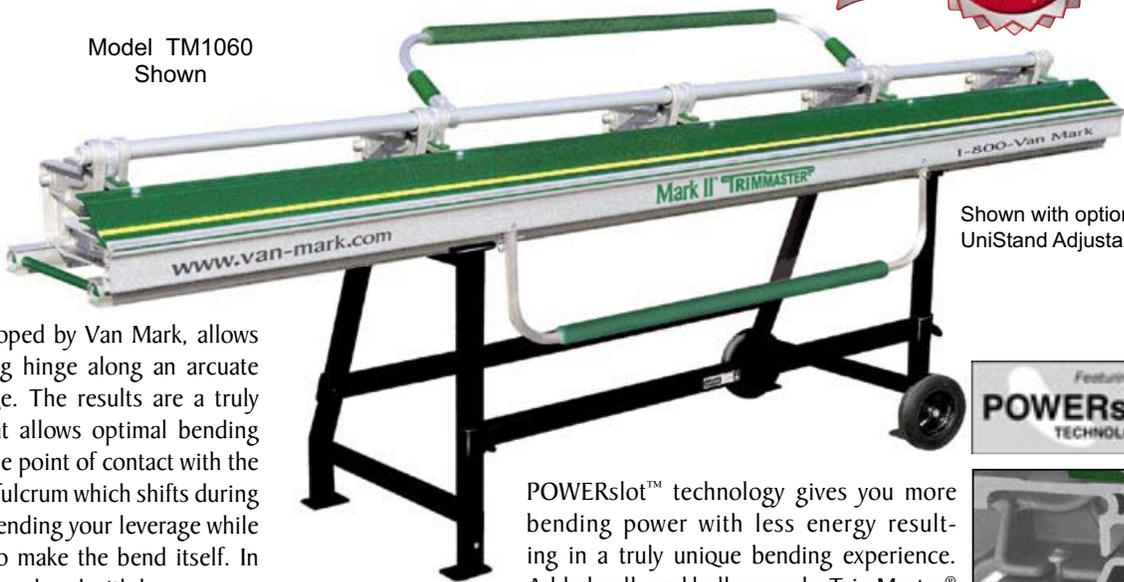
## Don't Be Misled..

by claims of "non-adjustable" brakes. Van Mark gives you the *control* you want!

We won't use smoke and mirrors to try and convince you that you need a non-adjustable brake. Some of our brakes have been out in the field 30 years without needing adjustment. But should the occasion arise, its nice to know you can adjust your Van Mark brake to best fit your work conditions, not ours. New

POWERslot™ technology, developed by Van Mark, allows variable levering of the bending hinge along an arcuate (curved), slot in the fixed hinge. The results are a truly unique bending experience that allows optimal bending power to be maintained along the point of contact with the material. Think of it as a sliding fulcrum which shifts during the arc of your bend thereby extending your leverage while decreasing the power needed to make the bend itself. In short, TrimMaster® gives you more bend with less energy.

Model TM1060  
Shown

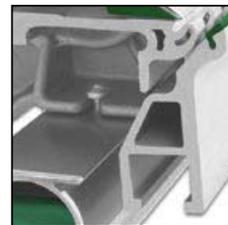


Shown with optional UniStand Adjustable™



Featuring New  
**POWERslot™**  
TECHNOLOGY

POWERslot™ technology gives you more bending power with less energy resulting in a truly unique bending experience. Added walls and hollows make TrimMaster® brakes the toughest machines out there while providing the same long service life you've come to expect from a Van Mark Product.



## Mark II™ TRIMMASTER®

For the Siding, Roofing, Window and Gutter Professional

# ACCESSORIES

QuickScore™    TrimCutter™    TrimFormer™    UniLeg™    Coil Dispenser™    UniStand Adjustable™

## Mark IV INDUSTRIAL TRIMMASTER®

For the Metal Roofing, Commercial Siding, Glazing and HVAC Professional

The new Mark IV Industrial TrimMaster®, also featuring new POWERslot™ technology, provides single user setup and operation in the shop and on the job site. Non-marring vinyl strips protect clad finishes leaving clean crisp bend lines and hems. Our unique cam-locking system clamps to the thickness of the material and not to a factory preset. Should you ever need to fine-tune your brake, each casting comes with independently adjustable UHMW wedges. While some brake manufacturers have taken away your ability to make these adjustments, its nice to know TrimMaster® gives you the choice, even if you never have to use it.

- New POWERslot™ bending technology.
- Ready for use with Van Mark brake accessories.
- Computer designed castings and components.
- Strongest capacities and longest service life.

# NEW!



Optional TrimCutter™ does not ride off brake!



Model IT1063  
Shown

It only makes sense that the World's strongest brake should come complete with the World's strongest brake stand. The Xtreme™ Shop Stand detaches into a compact unit for easy transport.

**Xtreme**  
SHOP STAND  
Pat. No. 6,435,460

# Bending Capacities

Sheet or Coil

Metals come in a wide variety of alloys and tempers that can greatly affect bending capacities. Please contact us for recommendations on specific metals.



	Recommended	Maximum
Mark II TrimMaster® Contractor	.024"	.040"
Mark II TrimMaster® Commercial	.032"	.050"
Mark IV Industrial TrimMaster®	.040"	.063"

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®



	Recommended	Maximum
Mark II TrimMaster® Contractor	.024"	.024"
Mark II TrimMaster® Commercial	.027"	.027"
Mark IV Industrial TrimMaster®	.032"	.032"

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®



	Recommended	Maximum
Mark II TrimMaster® Contractor	28 ga.	24 ga.
Mark II TrimMaster® Commercial	26 ga.	22 ga.
Mark IV Industrial TrimMaster®	24 ga.	20 ga.

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®



	Recommended	Maximum
Mark II TrimMaster® Contractor	Call	Call
Mark II TrimMaster® Commercial	29 ga.	26 ga.
Mark IV Industrial TrimMaster®	24 ga.	24 ga.

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®



	Recommended	Maximum
Mark II TrimMaster® Contractor	16 oz.	20 oz.
Mark II TrimMaster® Commercial	24 oz.	32 oz.
Mark IV Industrial TrimMaster®	32 oz.	36 oz.

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®

# Our brakes stay adjusted!

You may never have to fine-tune your Van Mark brake, but if you do, it's nice to know that Van Mark has left you that option. UHMW wedges are independently adjustable and replaceable should the occasion ever arise. After all, we believe a Van Mark brake is the closest thing to a "non-adjustment" brake you'll find out there.



UHMW Wedges have an extremely long service life meaning you seldom, if ever, have to make adjustments.



Unique Cam-Lock system clamps to the thickness of the material.



Handle plugs do not interfere with ladder-rack when loading or unloading brake.

## Mark II™ TRIMMASTER®

For the Siding, Roofing, Window and Gutter Professional

CONTRACTOR	Model	Length	Castings	lbs/kg
	TM260	2'0"/0.6m	2	32/14.5
	TM460	4'6"/1.4m	3	58/26.3
	TM660	6'6"/2.0m	3	72/32.7
	TM860	8'6"/2.6m	4	93/42.3
	TM1060	10'6"/3.2m	5	114/51.8
	TM1260*	12'6"/3.8m	6	139/63.2
	TM1460*	14'6"/4.4m	7	161/73.2

COMMERCIAL	Model	Length	Castings	lbs/kg
	TM661	6'6"/2.0m	5	85/38.6
	TM861	8'6"/2.6m	7	114/51.8
	TM1061	10'6"/3.2m	9	142/64.5
	TM1261*	12'6"/3.8m	11	172/78.2
	TM1461*	14'6"/4.4m	13	201/91.4

\*Includes dual locking and bending handles

## Mark IV INDUSTRIAL TRIMMASTER®

For the Metal Roofing, Commercial Siding, Glazing and HVAC Professional

	Model	Length	Castings	lbs/kg
	IT663*	6'6"/2.0m	7	119/54.0
	IT863*	8'6"/2.6m	9	149/67.1
	IT1063*	10'6"/3.2m	11	176/79.8
	IT1263*	12'6"/3.8m	13	206/93.4
	IT1463*	14'6"/4.4m	15	235/106.6

\*Xtreme™ Shop Stand included with all models. Pat No. 6,435,460



# Van Mark

"Products Engineered to Bring Out the Best in Your Work"

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Local Phone No. 1-847-283-0006 Local Fax No. 1-847-283-0007

Web site: [www.guttersupply.com](http://www.guttersupply.com) E-mail: [mike@guttersupply.com](mailto:mike@guttersupply.com)

# The Mark IV Industrial TrimMaster® - Take Your Bending To New Heights!



## **Xtreme™**

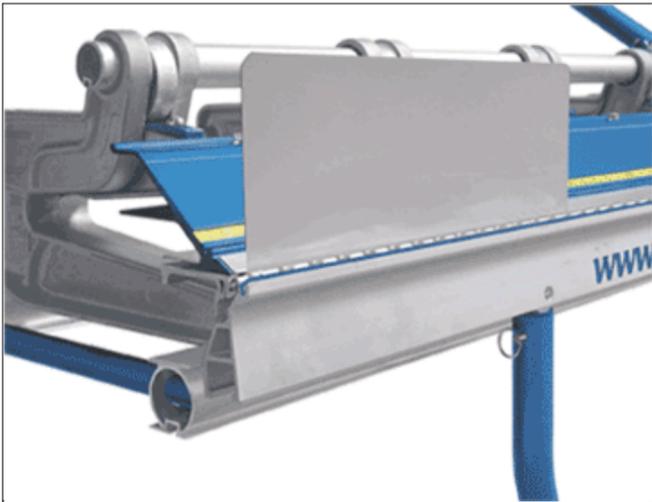
Stand Included Pat. No's 6,435,460 D437,864

The Mark IV Industrial TrimMaster®, featuring new POWERslot™ technology, provides single user setup and operation in the shop and on the job site. Non-marring vinyl strips protect clad finishes leaving clean crisp bend lines and hems. Our unique cam-locking system clamps to the thickness of the material and not to a factory preset. Should you ever need to fine-tune your brake, each casting comes with independently adjustable UHMW plastic wedges. While some brake manufacturers have taken away your ability to make these adjustments, its nice to know TrimMaster® gives you the choice, even if you never have to use it.

- **Commercial Roofing and Siding**
- **Heating/Air Conditioning (HVAC)**
- **Patio Enclosures**
- **Emergency Repair Crews**
- **Sheet Metal Workers**
- **Commercial Kitchens/Ducts**
- **Solar Energy Panel Installers**
- **Automotive Sheet Metal Shops**
- **Property Management Crews**
- **Glazers and Sign Makers**

Note: Performance of each accessory seen below may vary depending on the type/hardness of the material and brake.





## Examples



## Specifications

Model	Length	Castings	Lbs/Kg
IT663	6'6"/2.0m	7	119/54.0
IT863	8'6"/2.6m	9	148/67.1
IT1063	10'6"/3.2m	11	176/79.8
IT1263	12'6"/3.8m	13	206/93.4
IT1463	14'6"/4.4m	15	235/106.6

## Capacities

Material/Capacities	Recommended	Maximum
Alum. Coil	.040"	.063"
Gutter Coil	.032"	.032"
Galv Steel Grade D	24 ga.	20 ga.
Galv Steel Grade E	24 ga.	24 ga.
Copper	32 oz.	36 oz.
Zinc	Call Plant	

... Xtreme Stand Complete Part No. 3009

Metals come in a wide variety of alloys and tempers that can greatly affect bending capacities. Please contact us for recommendations on specific metals.