



IRON MAN

6" Half-Round Seamless Rollformer



Reverse Curl Front Hem Bar

- Unique reverse bead profile (standard single side painted coil)
- 12 forming stations; .002 hard chrome rollers

Polyurethane Drive Train

- 5 station polyurethane drive train
- Eliminates slippage from cold weather and condensation
- Rollform a broad range of materials (aluminum, copper, steel)

Hardcoat Anodized Radius Forming Rollers

- Free-floating rollers produce less pressure and more product uniformity
- Aluminum forming roller (reduces machine weight)

Structural Steel Frame

- Welded tubular frame

Modular Turnstile Upright System

- Transfer bars (ease of coil loading)

**2 YEAR WARRANTY
ON PARTS**

KWM[®]
Gutterman INC.



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Power

3/4 HP, 110 volt, single phase,
13.6 ampere, totally enclosed
fan cooled (T.E.F.C.) motor

Dimensions

Length – 162" (411.48 cm)
Height – 50" (127.0 cm)
Width – 24" (61.0 cm)

Weight

Approximately 1,300 lbs. (589.7 kg)

Drive

Powered polyurethane drive rollers
via chains and sprockets

Shear

Front pull guillotine

Speed

Approximately 35 feet per minute

Controls

Push button entry and exit end controls
with "jog" feature

Recommended Materials

Maximum width 11.875" (30.16 cm)

Material	Maximum Gauge
Painted Steel	26
Galvanized Steel	26
Aluminized Steel	26
Ternecoat Steel	26
Aluminum	.032
Copper	16 oz. 3/4 hard

Options

- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- 12 volt, DC power
- Trailer riser pad



Easy feed entrance guide

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