



New Tech Machinery

The World's Finest Portable Rollforming Equipment



BG7™

7" Commercial Box Gutter Machine

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BG7™ Commercial Box Gutter Machine

2 Profiles..... 1 Machine

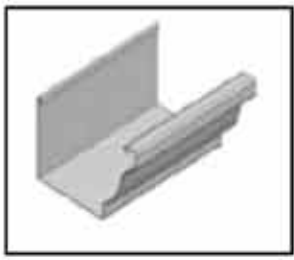
The Solution to your industrial gutter needs.

STANDARD FEATURES	
• Polyurethane Drive rollers	• Length Control Limit Switch
• Choice of Quick Change Power Pac™ Gas or Electric	• Push Button RUN/JOG Controls at Entry and Exit Ends
• Hydraulic Drive and Shear	• Welded Tubular Steel Frame
• Power Interruption Safety Circuit	• Runs up to 22 ga. material
• Gutter Recognition Safety Eye	• Industry's Best Warranty

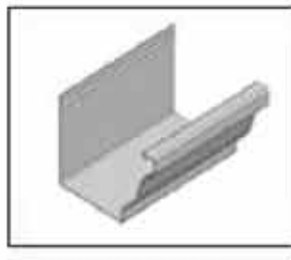
OPTIONS	
TR12L – 12,000 lb. (5,500 kg) Capacity NATM Compliant Tandem Axle Trailer, with Crane Lifting Eyes, Four-Drop Foot Stabilizing Jacks and Elec. Brakes with Breakaway Kit	QCPP-E-3 – 5 Hp, 380VAC, 50 Hz, 3Ph, 8 Amps
CVR-BG7 – Machine Cover	QCPP-E-4 – 7.5 Hp, 460VAC, 60 Hz, 3Ph, 9 Amps
DR-1 – Machine Mounted Overhead Reel Rack	QCPP-E-5 – 5 Hp, 220VAC, 50 Hz, 1Ph, 21 Amps
DR01-EX – Expandable Arbor (16" to 20" ID) (400mm - 500mm)	QCPP-E-6 – 5 Hp, 220VAC, 60 Hz, 1Ph, 20 Amps
FSD1 – Free Standing Single Decoiler	QCPP-G – 16 Hp Electrical Start Engine
PLC07 – NTM PLC Batch/Length Control	ROS-10 – 10' (.3m) Sections of Variable Height Run Out Table
QCPP-E-1 – 7.5 Hp, 220VAC, 60 Hz, 3Ph, 18 Amps	RSM7 – Run Out Stand Mount Adapter

SPECIFICATIONS	
BG7 GUTTER MACHINE <ul style="list-style-type: none"> • Length 17' 10" (5.4m) • Width 4' (1.7m) • Height 4' 3" (1.3m) w/ Over Head Rack 2' 8" (.8m) w/o Over Head Rack • Weight 3000 lbs. (1370 kg) 	MATERIALS FORMED <ul style="list-style-type: none"> • Painted Steel 26 ga. to 22 ga. (.4mm to .8mm (painted, galvanized, aluminized) • Painted Aluminum .032" to .050" (.8mm to 1.0mm) • Copper 20 oz. to 24 oz. 3/4 Hard (.7mm to .8mm)
BG7 ON TRAILER <ul style="list-style-type: none"> • Length 21' (6.4m) • Width 7' (2.1m) • Height 6' 3" (1.9m) with reel • Weight 5200 lbs. (2370kg) 	SHEAR <ul style="list-style-type: none"> • Hydraulically Powered, Hardened Tool Steel Blades and Dies, Gutter Recognition Safety System
COIL WIDTH <ul style="list-style-type: none"> • 20" (508mm) Straight Back, HK7 	DRIVE <ul style="list-style-type: none"> • Hydraulically Driven Polyurethane Rollers
SPEED <ul style="list-style-type: none"> • 60 ft./min (18m/min) Approx. 	

Panel Profiles



Gutter w/ Alcoa Hook



Gutter w/ Straight Back

Options



Machine w/Cover



Run Out Table



PLC Computer
Controller



Push Button



Quick Change
Power Pac™

Warranty

- Three year parts / One year labor
- Limited lifetime separation on drive rollers
- Limited lifetime on stainless steel forming rollers

U.S. PATENT NO. 5,394,722
U.S. PATENT(S) PENDING