



SINCE 1991

BG7™

7" Commercial Box Gutter Machine



U.S. PATENT NO. 5,394,722
U.S. PATENT NO. 5,740,687

Profiles

Standard

Factory Installed Options

4"
Back Flange

1"
Inside Flange

Alcoa Hook

Solving Industrial Gutter Demands By Having Features and Options That Custom Fit Your Needs.

STANDARD FEATURES:

- New and Improved Polyurethane Drive Rollers
- Quick Change Power Pac™, Gas or Electric
- Computer Length & Batch Control
- Hydraulic Drive and Shear
- Power Interruption Safety Circuit
- Gutter Recognition Safety Photo Eye
- Length Control Limit Switch
- Push Button RUN/JOG Controls at Entry and Exit Ends
- Welded Tubular Steel Frame
- Dual Overhead Decoiler Rack
- One Expandable Arbor

OPTIONS

<p>TR12 12,000 lb. (5,500 kg) Capacity NATM Compliant Tandem Axle Trailer, with Crane Lifting Eyes, Four-Drop Foot Stabilizing Jacks and Elec. Brakes with Breakaway Kit</p> <p>DR01-16 Decoiler Reel 16" (400mm) ID</p> <p>DR01-20 Decoiler Reel 20" (500mm) ID</p> <p>EXA Expandable Arbor (16" to 20" ID) (400mm to 500mm)</p>		<p>ROS-10 Ten Ft. (3m) Sections of Variable Height Run Out Table</p> <p>QCPP-E Quick Change Power Pac™ - Electric</p> <ul style="list-style-type: none"> • 7.5 Hp, 220VAC, 60 Hz, 3Ph, 18 Amps • 5 Hp, 220VAC, 50 or 60 Hz, 1Ph, 30 Amps <p>QCPP-G Quick Change Power Pac™ - Gas 16 Hp Electric Start Engine</p>	
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PROFILES - FACTORY INSTALLED OPTIONS

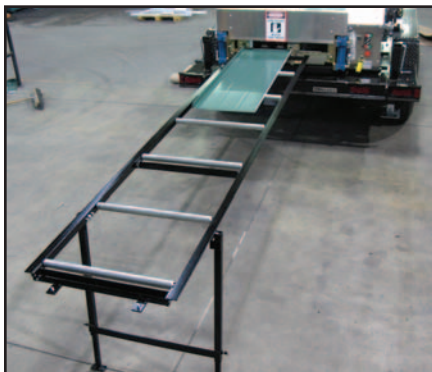
<p>BF4 4" Back Flange (100mm)</p> <p>HK7 Alcoa hook Assembly</p> <p>IF7 1" Inside Flange (25mm)</p>	
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SPECIFICATIONS

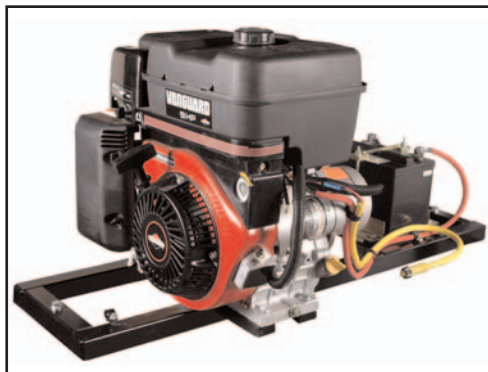
<p>BG7 GUTTER MACHINE</p> <p>Length 14' 6" (4.4m)</p> <p>Width 4' (1.7m)</p> <p>Height 4'3" (1.3m) w/ Over Head Rack 2'8" (.8m) w/o Over Head Rack</p> <p>Weight 1800 lbs. (820kg)</p> <p>BG7 ON TRAILER</p> <p>Length 17'6" (5.3m)</p> <p>Width 7' (2.1m)</p> <p>Height 6'3" (1.9m) with reel</p> <p>Weight 3400 lbs. (1550kg)</p> <p>SPEED</p> <p>60 ft/min (18m/min) Approx.</p>	<p>DRIVE</p> <p>Hydraulically Driven Polyurethane Rollers</p> <p>SHEAR</p> <p>Hydraulically Powered, Hardened Tool Steel Blades and Dies, Gutter Recognition Safety Photo Eye</p> <p>COIL WIDTH</p> <p>20" (500mm) Straight Back, HK7, IF7 24" (600mm) BF4</p> <p>MATERIALS FORMED</p> <p>Steel 26 ga. to 22 ga. (.4mm to .8mm) (painted, galvanized, aluminized)</p> <p>Aluminum .032" to .050" (.8mm to 1.3mm)</p> <p>Copper 20 oz. to 24 oz. 3/4 hard (.7mm to .8 mm)</p>
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WARRANTY

- Limited three year parts / one year labor
- Limited lifetime separation on drive rollers
- Limited lifetime on stainless steel forming rollers



Run Out Table



Quick Change Power Pac™



Electronic Controller