



# Van Mark

# NEW!

# TRIMMASTER®

POWERslot™ Brakes

## Don't Be Misled..

by claims of "non-adjustable" brakes. Van Mark gives you the *control* you want!



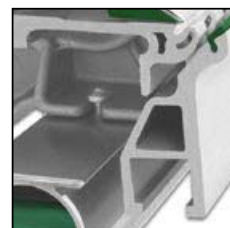
We won't use smoke and mirrors to try and convince you that you need a non-adjustable brake. Some of our brakes have been out in the field 30 years without needing adjustment. But should the occasion arise, its nice to know you can adjust your Van Mark brake to best fit your work conditions, not ours. New POWERslot™ technology, developed by Van Mark, allows variable levering of the bending hinge along an arcuate (curved), slot in the fixed hinge. The results are a truly unique bending experience that allows optimal bending power to be maintained along the point of contact with the material. Think of it as a sliding fulcrum which shifts during the arc of your bend thereby extending your leverage while decreasing the power needed to make the bend itself. In short, TrimMaster® gives you more bend with less energy.

Model TM1060  
Shown



Shown with optional UniStand Adjustable™

Featuring New  
**POWERslot™**  
TECHNOLOGY



POWERslot™ technology gives you more bending power with less energy resulting in a truly unique bending experience. Added walls and hollows make TrimMaster® brakes the toughest machines out there while providing the same long service life you've come to expect from a Van Mark Product.

## Mark II™ TRIMMASTER®

For the Siding, Roofing, Window and Gutter Professional

# ACCESSORIES



QuickScore™



TrimCutter™



TrimFormer™



UniLeg™



Coil Dispenser™



UniStand Adjustable™

## Mark IV INDUSTRIAL TRIMMASTER®

For the Metal Roofing, Commercial Siding, Glazing and HVAC Professional

The new Mark IV Industrial TrimMaster®, also featuring new POWERslot™ technology, provides single user setup and operation in the shop and on the job site. Non-marring vinyl strips protect clad finishes leaving clean crisp bend lines and hems. Our unique cam-locking system clamps to the thickness of the material and not to a factory preset. Should you ever need to fine-tune your brake, each casting comes with independently adjustable UHMW wedges. While some brake manufacturers have taken away your ability to make these adjustments, its nice to know TrimMaster® gives you the choice, even if you never have to use it.

- New POWERslot™ bending technology.
- Ready for use with Van Mark brake accessories.
- Computer designed castings and components.
- Strongest capacities and longest service life.

# NEW!



Optional TrimCutter™ does not ride off brake!



Model IT1063  
Shown

It only makes sense that the World's strongest brake should come complete with the World's strongest brake stand. The Xtreme™ Shop Stand attaches into a compact unit for easy transport.

**Xtreme**  
SHOP STAND  
Pat. No. 6,435,460

# Bending Capacities

Sheet or Coil

Metals come in a wide variety of alloys and tempers that can greatly affect bending capacities. Please contact us for recommendations on specific metals.



	Recommended	Maximum
Mark II TrimMaster® Contractor	.024"	.040"
Mark II TrimMaster® Commercial	.032"	.050"
Mark IV Industrial TrimMaster®	.040"	.063"

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®



	Recommended	Maximum
Mark II TrimMaster® Contractor	.024"	.024"
Mark II TrimMaster® Commercial	.027"	.027"
Mark IV Industrial TrimMaster®	.032"	.032"

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®



	Recommended	Maximum
Mark II TrimMaster® Contractor	28 ga.	24 ga.
Mark II TrimMaster® Commercial	26 ga.	22 ga.
Mark IV Industrial TrimMaster®	24 ga.	20 ga.

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®



	Recommended	Maximum
Mark II TrimMaster® Contractor	Call	Call
Mark II TrimMaster® Commercial	29 ga.	26 ga.
Mark IV Industrial TrimMaster®	24 ga.	24 ga.

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®



	Recommended	Maximum
Mark II TrimMaster® Contractor	16 oz.	20 oz.
Mark II TrimMaster® Commercial	24 oz.	32 oz.
Mark IV Industrial TrimMaster®	32 oz.	36 oz.

Mark II TrimMaster® Contractor  
Mark II TrimMaster® Commercial  
Mark IV Industrial TrimMaster®

# Our brakes stay adjusted!

You may never have to fine-tune your Van Mark brake, but if you do, it's nice to know that Van Mark has left you that option. UHMW wedges are independently adjustable and replaceable should the occasion ever arise. After all, we believe a Van Mark brake is the closest thing to a "non-adjustment" brake you'll find out there.



UHMW Wedges have an extremely long service life meaning you seldom, if ever, have to make adjustments.



Unique Cam-Lock system clamps to the thickness of the material.



Handle plugs do not interfere with ladder-rack when loading or unloading brake.

## Mark II™ TRIMMASTER®

For the Siding, Roofing, Window and Gutter Professional

CONTRACTOR	Model	Length	Castings	lbs/kg
	TM260	2'0"/0.6m	2	32/14.5
	TM460	4'6"/1.4m	3	58/26.3
	TM660	6'6"/2.0m	3	72/32.7
	TM860	8'6"/2.6m	4	93/42.3
	TM1060	10'6"/3.2m	5	114/51.8
	TM1260*	12'6"/3.8m	6	139/63.2
	TM1460*	14'6"/4.4m	7	161/73.2

COMMERCIAL	Model	Length	Castings	lbs/kg
	TM661	6'6"/2.0m	5	85/38.6
	TM861	8'6"/2.6m	7	114/51.8
	TM1061	10'6"/3.2m	9	142/64.5
	TM1261*	12'6"/3.8m	11	172/78.2
	TM1461*	14'6"/4.4m	13	201/91.4

\*Includes dual locking and bending handles

## Mark IV INDUSTRIAL TRIMMASTER®

For the Metal Roofing, Commercial Siding, Glazing and HVAC Professional

	Model	Length	Castings	lbs/kg
	IT663*	6'6"/2.0m	7	119/54.0
	IT863*	8'6"/2.6m	9	149/67.1
	IT1063*	10'6"/3.2m	11	176/79.8
	IT1263*	12'6"/3.8m	13	206/93.4
	IT1463*	14'6"/4.4m	15	235/106.6

\*Xtreme™ Shop Stand included with all models. Pat No. 6,435,460



# Van Mark

"Products Engineered to Bring Out the Best in Your Work"

Rain Trade: 19 Skokie Valley Rd, Lake Bluff, IL 60044

Toll Free No. 1-888-909-RAIN Toll Free Fax 1-888-909-RAIN

Local Phone No. 1-847-283-0006 Local Fax No. 1-847-283-0007

Web site: [www.guttersupply.com](http://www.guttersupply.com) E-mail: [mike@guttersupply.com](mailto:mike@guttersupply.com)





Building upon the reputation of the Mark I Series, the Mark II TrimMaster<sup>®</sup> arrives with leading technologies such as the POWERslot™, easier bending, making smaller “J” channels and hollow core hinge extrusions for added strength. We’ve also left you the ability to make fine-tune adjustments to this brake, though you may never have to. Ultra High Molecular Weight (UHMW), wedges are independently adjustable and replaceable should the occasion ever arise. After all, we believe a Van Mark brake is the closest thing to a “non-adjustment” brake you’ll find out there.

## Commercial Model

The Mark II TrimMaster<sup>®</sup> Commercial brake has additional “C” castings to handle medium grade metals with ease. Like the Contractor, the Commercial model provides all the bending power needed without sacrificing one of the most important features in a job site brake, portability!



QuickScore™

TrimCutter™

UniLeg™

TrimFormer™

Coil Dispenser™

UniStand  
Adjustable™



### **1. Arcuate Hinge Design/Thick Hollow-Core Extrusions**

The Mark II TrimMaster®, featuring new POWERslot™ technology, takes more of your bending energy from the hinge axis and re-directs it to the bend itself. To keep your brake bending true for many years to come, thicker hollow-core extrusions have been added.

### **2. Handle Plugs Do Not Hit Ladder Rack**

Handles detach quickly for transport while handle plugs do not hit ladder rack when top loading.

### **3. Non-Marring Vinyl Strips**

The Mark II TrimMaster® uses high grade polymers in the vinyl strips to prevent marring of materials during the bending operation.

### **4. Computer Designed Components**

Van Mark uses computer designed components, including thicker walls when making the Mark II TrimMaster®, ensuring years of dependable, trouble-free service.

### **5. Full length Key Way**

Provides consistent locking pressure along the entire brake with less parts to wear out.

### **6. Aircraft Grade Aluminum Castings**

The strongest computer designed castings in the industry provide the basis for the highest bending capacities you can get in a portable brake.

### **7. Patented Cam Locking System**

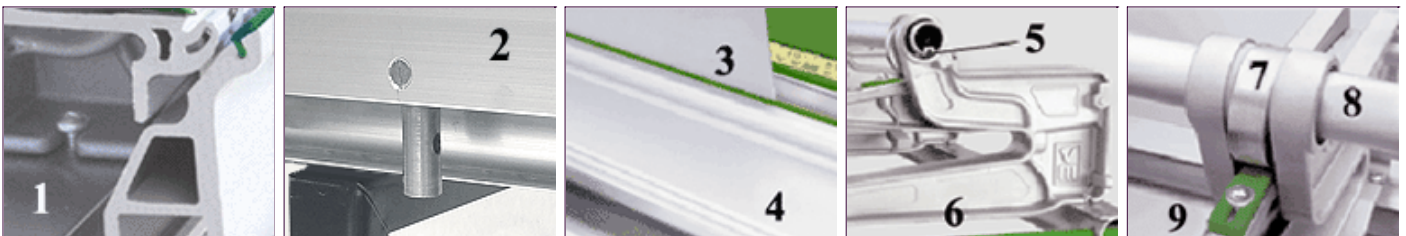
Allows the brake to clamp onto the thickness of whatever material is being bent and seldom, if ever, requires adjustment (a claim supported by Van Mark owners everywhere).

### **8. Double Journals/Thermoplastic Bearings**

Double journals with self-lubricating, thermoplastic (UHMW) bearings at every lock point ensures worry free operation in any climate.

### **9. Independently Adjustable Wedges**

You may never have to adjust your Van Mark brake, but if needed, you still have that option.



Mark II TrimMaster shown with optional Unileg™, TrimCutter™ and Coil Dispenser