



# IRON MAN

## Junior 5/6"



Only 110" long—and over 25% lighter  
in weight than the Iron Man 5/6".



### Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Eliminates slippage from cold weather and condensation

### .002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

### Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 11 ampere

### Structural Steel Frame

- Welded tubular frame

### Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

**ROCK SOLID GUARANTEE: 3-YEARS** Parts & Labor/Mechanical ▪ **1-YEAR** Parts & Labor/Electrical

[www.GutterSupply.com](http://www.GutterSupply.com)

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## Junior 5/6"

### SPECIFICATIONS

<p><b>Power</b> 3/4 HP, 110 volt, single phase, 11 ampere, totally enclosed fan cooled (T.E.F.C.) motor</p>	<p><b>Dimensions</b> Length – 110" (279.4 cm) Height – 48" (122.0 cm) Width – 27.5" (69.85 cm)</p>					
<p><b>Weight</b> Approximately 1,127 lbs. (512.3 kg)</p>	<p><b>Drive</b> Powered polyurethane drive rollers via chains and sprockets</p>					
<p><b>Shear</b> Front pull guillotine</p>	<p><b>Speed</b> Approximately 35 feet per minute</p>					
<p><b>Controls</b> Push button entry and exit end controls with "jog" feature</p>	<p><b>Options</b></p> <ul style="list-style-type: none"> <li>▪ Machine mount cradles</li> <li>▪ Additional runout support stands</li> <li>▪ Smart Machine (automated length control)</li> <li>▪ CE Certified wiring</li> <li>▪ Additional turnstiles</li> <li>▪ Additional spools</li> <li>▪ 12 volt, DC power</li> <li>▪ Trailer riser pad</li> </ul>					
<p><b>Recommended Materials</b> Maximum width 5" – 11 3/4" to 12 3/8" Maximum width 6" – 15"</p> <table border="0"> <tr> <td><b>Material</b></td> <td><b>Maximum Gauge</b></td> </tr> <tr> <td>Aluminum</td> <td>.032</td> </tr> <tr> <td>Copper</td> <td>16 oz.–20 oz. 3/4 hard</td> </tr> </table>		<b>Material</b>	<b>Maximum Gauge</b>	Aluminum	.032	Copper
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